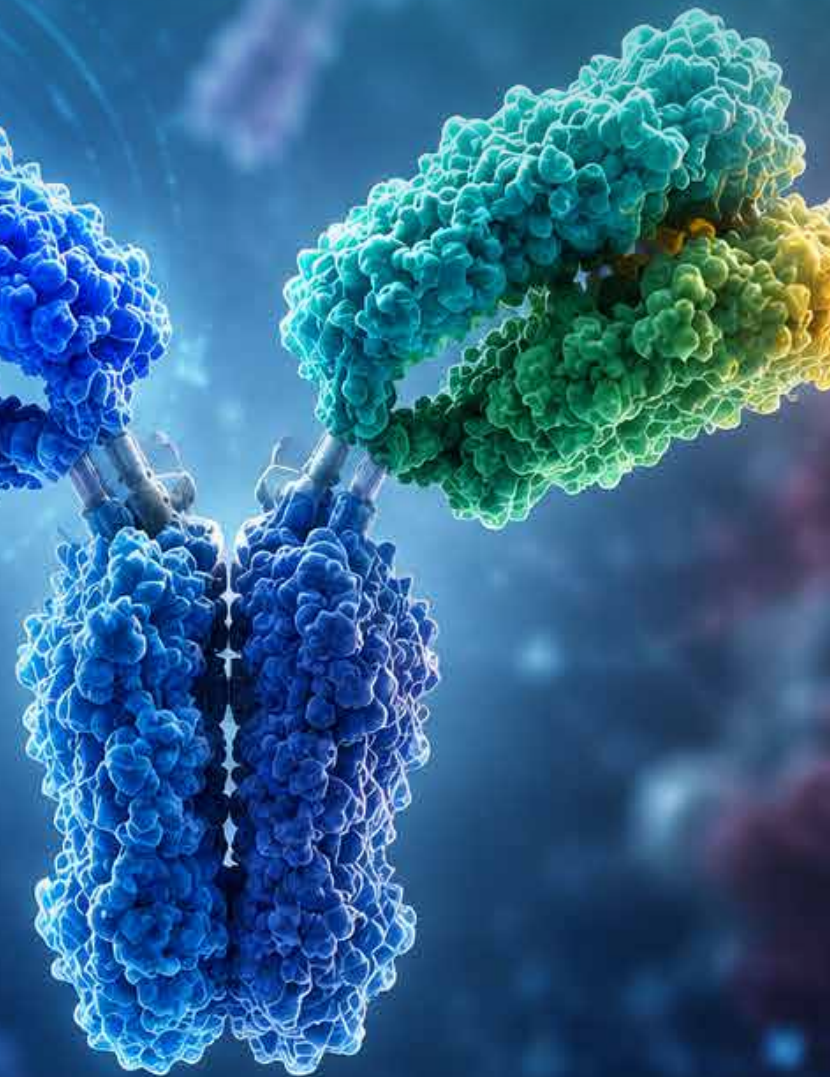


SUCCESS STORY

Engineering bispecific drug products

From aggregation prone
to conformationally stable





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The Challenge

Stable
formulation
required in the
range of low to high
concentration,
without impacting
viscosity

Conformational
stability needed
across both Lyo
and Liquid
presentations

Compressed
timelines
requiring rapid
buffer, pH and
excipient
assessment



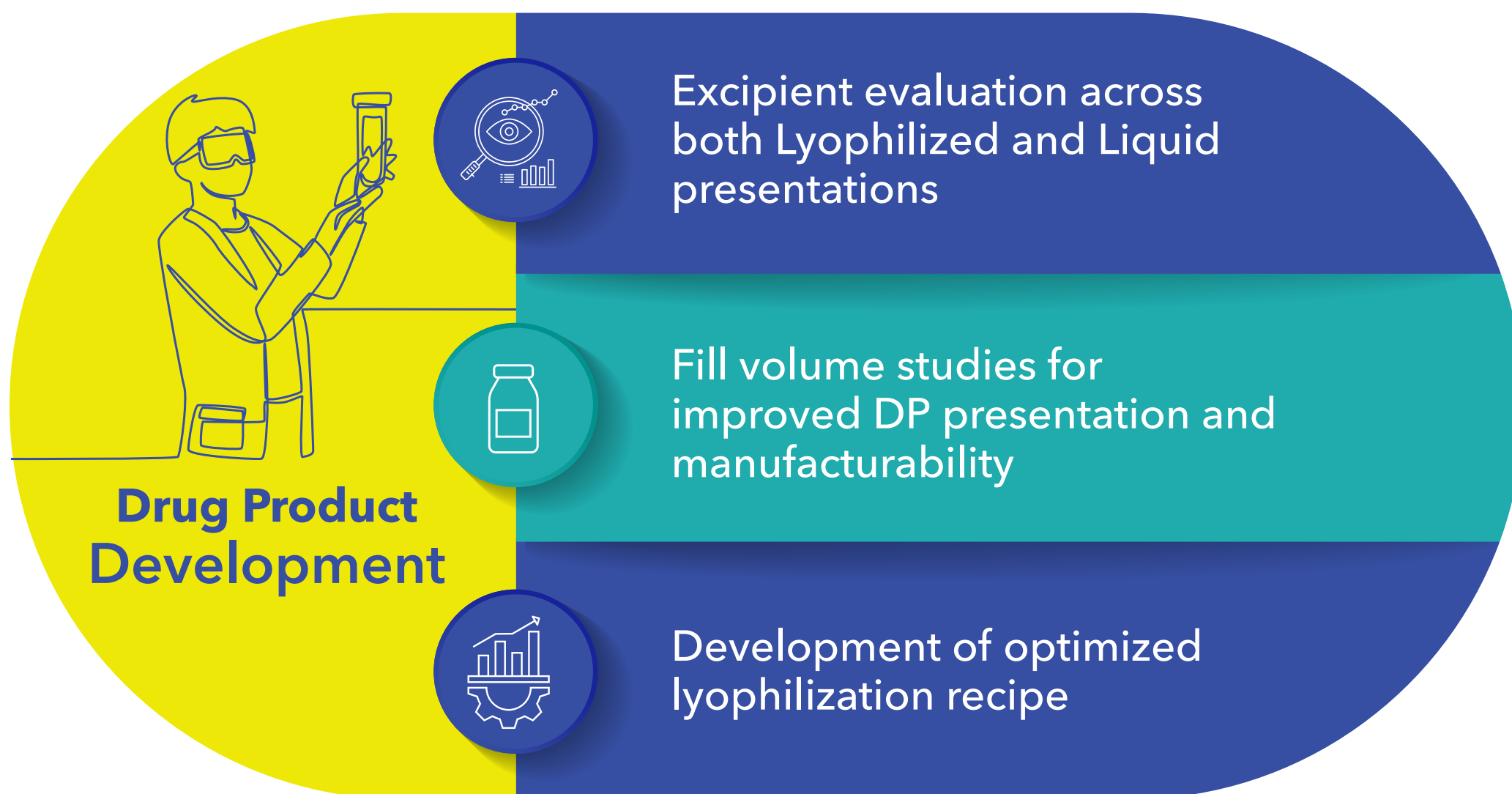


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Our Approach

We rebuilt the synthesis end-to-end:





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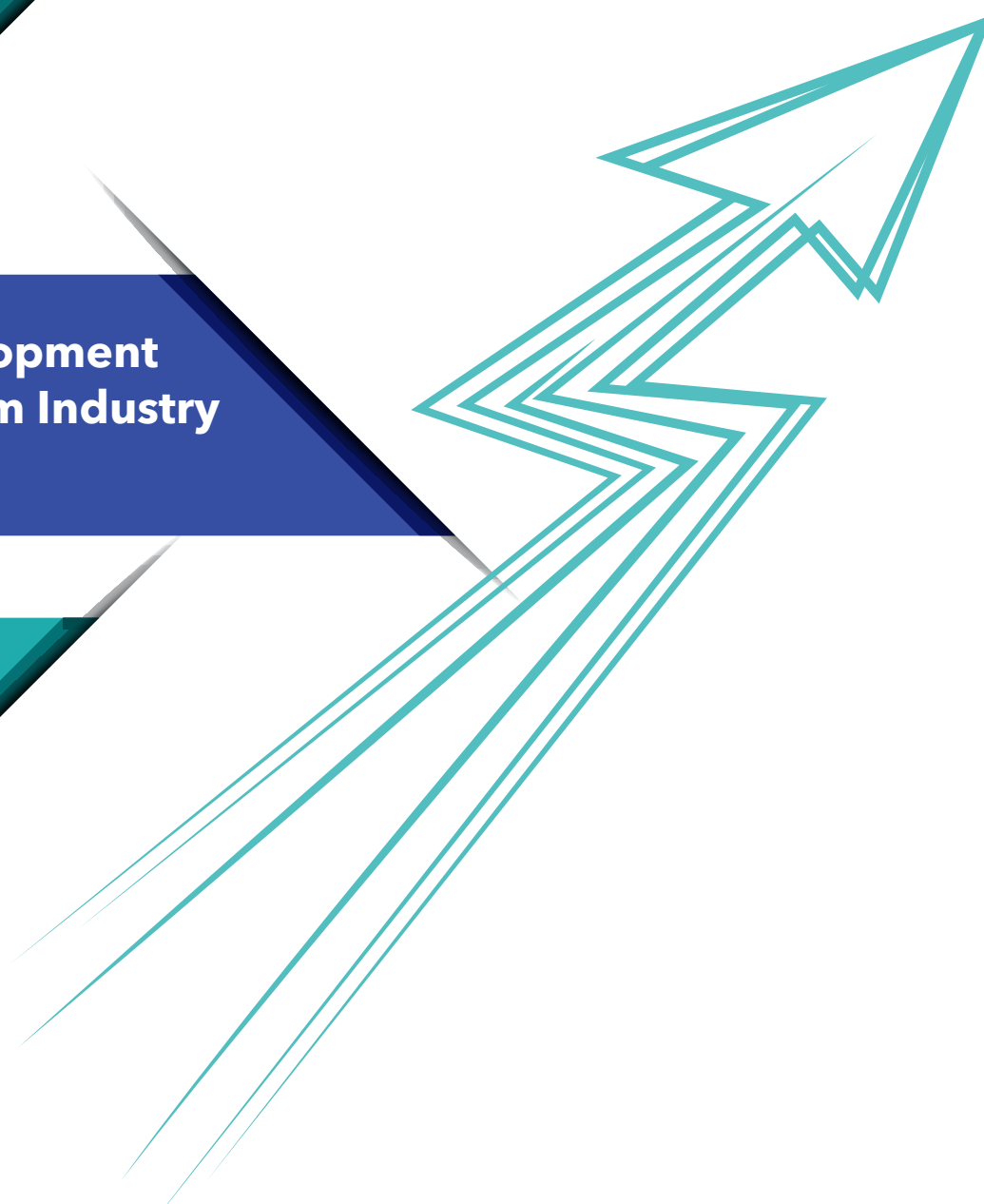
The Impact

Aggregation profile < 1%
across stability conditions

Moisture < 2%
in final Lyo DP

**Reduced development
timelines 40% from Industry
average**

Faster Manufacturability
cGMP DP batch within 4 weeks





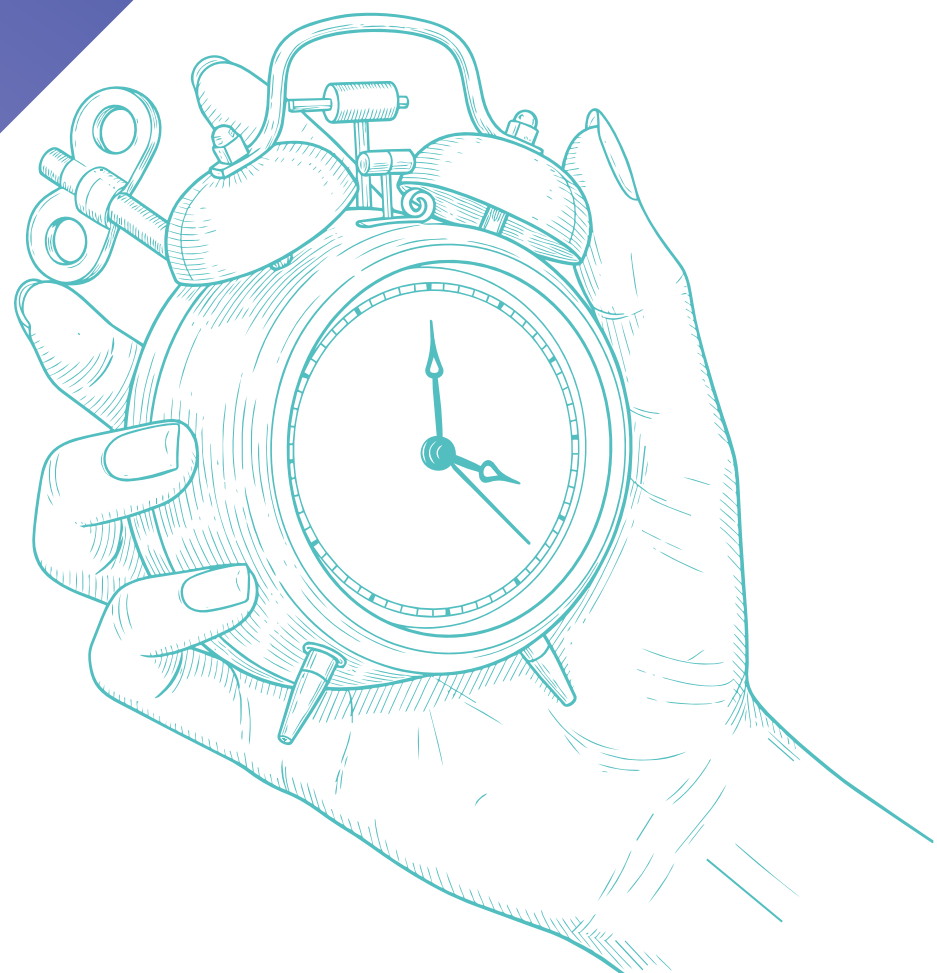
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Scale-Up Success

Buffer & pH identified in 14 days
Rapid screening informed final
formulation

3-month accelerated stability
Delivered for both Lyo and Liquid
presentations





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Unlock complex bispecific drug product challenges

If you're facing hurdles in formulation, lyophilization, or stability of complex biologics, we'd be happy to explore solutions with you.

